Abstract - Knowledge based engineering (KBE) is an engineering product development methodology wherein the knowledge of the engineering product and its design process is captured and embedded into a software system (known as KBE applications or systems) and use this system in the design and development of similar new products. Methodology and tools oriented to Knowledge based Engineering Applications (MOKA) provides a consistent methodology for structuring and representing engineering knowledge for the purpose of developing KBE applications. This involves in first building the Informal Knowledge model and then translating this into Formal Knowledge model comprising of the Product Model and the Design Process Model. This Formal Knowledge model can be used for developing the KBE applications in any of the CAD platforms and software technologies. This paper discusses the translation of the MOKA knowledge model into a Generative and Reactive CAD model of the product in a CAD system, specifically in CATIA V5.

Keywords: KBE, MOKA, CATIA V5 Knowledge-ware.

1 Introduction

In recent years, knowledge based engineering (KBE) has gained significant focus amongst many aerospace and automotive industries in order to have competitive advantage. Significant increase in productivity has been realized through KBE approach by many of these organizations. In this approach advanced software techniques are used to capture and reuse product and process knowledge in an integrated way. KBE is an engineering product development technology wherein the knowledge of the engineering product and its design process is captured and embedded into a software system (known as KBE applications or systems) and use this system in the design and development of similar new products. Stokes et. al [8] have conducted a detailed study of Knowledge Based Systems. These KBE applications usually are tightly integrated with any of the CAD systems (mostly the commercially available CAD systems such as CATIA V5) for the purpose of representing the product specific design data generated by the KBE systems. CAD system vendors have enabled their CAD systems to be customizable for specific needs of the designer. They exposed several programming interfaces (commonly known as Application Programming Interfaces or APIs) and created specific workbenches/tools for customization. Customizations helped the designers to build KBE applications that are tightly integrated with CAD system. But, in recent years, many commercial CAD systems have offered good features and tools that enable efficient modelling of engineering knowledge within CAD system itself, thus significantly reducing the effort required for customization. Knowledge-ware workbenches of CATIA V5 is one such platform that provides good tools and features for building efficient and good KBE applications [2].

Most of the engineering products and their design processes are knowledge intensive. The idea behind KBE is to capture this generic knowledge of the product family within KBE applications and re-use these KBE applications efficiently in the development of new products of similar product family [6], [8]. To enable this to happen, it is essential that these KBE applications have to be continuously enhanced to keep it updated with respect to the continuously evolving and enhancing engineering product design and development methodologies. In addition, software and CAD systems/technologies are also evolving with frequent updates and versions that significantly impacts integrated KBE applications. A structured development methodology for translating the engineering knowledge into software applications (KBE applications) significantly helps to take care of the continuously evolving engineering knowledge and CAD/Software technologies. This ensures re-usability of KBE applications to realize significant productivity improvement over a long period of time. There are several research work reported in the literature related to capturing and representing engineering knowledge corresponding to geometric feature. Bidarra R. et. al [1] have detailed out Semantic Feature Modeling and its advantages over conventional modeling. As part of the semantics, they store heterogeneous data such as, material properties, manufacturing details, as well as topology information. Liu Y. et. al [5] dealt with the implementation of the semantic feature model. They describe semantic feature in a language representation which is defined across different domains in a concurrent engineering environment. Stokes et. al. [8] describe a structured methodology (MOKA) for representing the knowledge from the perspective of building the software applications and is very relevant from KBE perspective. It also supports the representation of various types of knowledge that are involved in the design of any product – structure, function, behavior, representation, manufacturing as well as design process. MOKA (Methodologies and tools Oriented to Knowledge based engineering Applications) involves in first building the Informal Knowledge model and then translating this into formal knowledge model which
comprises of the Product Model and the Design Process Model. Creation of these Knowledge models is dealt in detail by Stokes et. al. [8]. The Formal knowledge model can be used for developing the KBE applications in any of the CAD platforms and software technologies.

This paper discusses the approach of translating MOKA based knowledge model into generative CAD model for building KBE application within Knowledge-ware workbenches of CATIA V5. The translation methodology ensures that there is traceability of knowledge between the Knowledge Model and the Generative CAD model, so that any changes in the knowledge (such as rules, constraints) can be easily carried out.

Next section gives an overview of MOKA knowledge models and describes various elements of these models that will be used for building the Generative CAD model. Subsequent section describes the mapping approach for translating various elements of knowledge model using Knowledge-ware tools/features. Finally, this approach has been illustrated with an example and then concluded.

2 Knowledge representation in MOKA knowledge models

KBE technology involves in both the development as well as use of KBE software applications for the design and development of engineering products. Typical life cycle of a KBE application development has been shown in Figure 1, which has been dealt in detail by Stokes et. al [8]. At a higher level, this is similar to any general software development life cycle. However, the methodology for capturing and formalizing the engineering knowledge and how this is translated into KBE software application is unique considering the nature of engineering product development. MOKA provides a structured methodology for structuring and representing the engineering knowledge in the form of Informal and Formal knowledge models which is to be developed during the capture and formalize phases of the KBE life cycle. These knowledge models are independent of any CAD or software technologies. These knowledge models are used as input for developing the KBE software models in specific CAD or software technologies in which the KBE application is intended to be integrated or developed [7], [8]. The various steps involved and the different knowledge models to be developed are shown in Figure 1.

KBE software models and KBE applications are CAD and software technology specific and are built from the Formal knowledge model. There could be more than one KBE software model and application that corresponds to one formal knowledge model.

The first step involved in knowledge modeling is to build the Informal knowledge model, which in turn involves in structuring the knowledge into five categories – Entities, Constraints, Rules, Activities and Illustrations. The first four of these categories are used in building the informal knowledge model and illustrations are like supporting examples to enhance the understanding about the knowledge objects that belong to first four knowledge categories. Apart from identifying various entities, constraints, rules and activities, the relationships amongst these knowledge objects is also identified and represented in the form of charts. Multiple types of charts can be used to represent various knowledge objects and their relationships [8].

Formal knowledge model has two components – product model and the design process model. These models are built using MOKA Modeling Language (MML) which is an extension of Unified Modeling Language (UML) that is typically used in any software design / modeling. Various stereotypes of classes and diagrams are defined as part of MML and these are used in building the formal knowledge model. Informal model is taken as the input for building the formal knowledge model.

- **Product Model**: Entities and constraints of informal knowledge model are translated into Product model. Entities are classified into multiple types – structural, functional, behavioral, representation and technology and then used in various views of the product model. Structural entities form the core of the product model where the structural breakdown of the product i.e. various assemblies, parts and features are represented [8].
• **Design Process Model**: Rules and activities of informal knowledge model are translated into design process model. Activities capture the typical design process where as the rules capture how an activity is carried out. There are different types of activities – elementary, compound, parallel and sequential; and all these are represented in the design process model [8].

Each of the classes shown in the product model and the design process model has various attributes also identified in them as part of the formal model development. These MML based product and the design process models can be translated into software model & software code in specific platforms and software technologies. Every knowledge object (i.e. entity, activity, rule and constraint) can be traceable from Informal Knowledge model to the Formal Knowledge model. In the informal knowledge model, these are captured as natural language representation such that the designers and SME’s can understand them easily; whereas in the formal knowledge model, these are UML based representations such that the software designers can understand them well; yet maintaining the traceability between Informal and formal knowledge models. The focus of current paper is translating this Formal knowledge model into a Generative CAD model within CATIA V5 Knowledge workbenches by ensuring the traceability of knowledge between Formal Knowledge model and the Generative CAD model.

### 3 Features of Catia V5 knowledgeware to enable knowledge intensive product design

As mentioned earlier, most of the commercial CAD systems such as CATIA V5 are enabled to be customizable by the designers. Since most of the KBE software applications are built using the customization tools, they are tightly integrated with the CAD system. CATIA V5 provides rich set of Application Programming Interfaces (API’s) to customize and build KBE applications on it. In addition, CATIA V5 provides several specialized features in the form of various Knowledge-ware workbenches to enable modeling the knowledge intensive products in an efficient way. Accordingly, there are two ways in which Knowledge models can be used for designing the products in CATIA V5.

#### 3.1 Development of KBE Application using API’s

This involves developing the KBE software model by extending the Formal knowledge model and then building the software application using various required API’s from CATIA V5 in specific languages such as Visual Basic [10] or C++. The KBE applications thus developed will take the required specific design input such as specifications and then generate the specific design output or CAD model in CATIA V5. As mentioned by Van der Laan et. al [9], ICAD is also used to create KBE application for parametric models.

#### 3.2 Development of Generative models using Knowledgeware

This involves building the generative CAD model of the product (including Assemblies and parts) with all the design knowledge modeled within CATIA V5 using Knowledge-ware features and tools. This Generative CAD model is then instantiated for designing the product with specific design inputs or specifications. The input design parameters and constraints of the generative CAD model are replaced with the actual input specification values to get the corresponding design output or CAD model. All the rules are evaluated automatically within the generative model.

This paper discusses the 2\textsuperscript{nd} approach where the Formal knowledge model is translated into a Generative product model using CATIA V5 Knowledge-ware.

CATIA V5 Knowledge-ware workbenches provide several specialized tools with many features to enable modeling the knowledge intensive products in an efficient way. It defines an Engineering Knowledge Language (EKL) that provides syntax for encoding the engineering knowledge within these workbenches. There are two levels of EKL - Core EKL and the Advanced EKL based on the available key words and symbols in dictionary. Advanced EKL has additional key words and symbols available in the dictionary when compared to Core EKL. Advanced EKL enables the use of advanced features of Knowledge-ware for engineering knowledge representation [2]. Following are some of the important workbenches that are used in building of the Generative model.

1. Knowledge Advisor (KWA)
2. Knowledge Expert (KWE)
3. Product Knowledge Template (PKT)
4. Business Process Knowledge Template (BKT)

Each of these tools has several features that can be directly used for translating various elements of knowledge model into a generative CAD model. The features that are relevant for the current work have been outlined below [2].

#### 3.2.1 Knowledge Advisor (KWA)

Knowledge Advisor workbench allows users to incorporate knowledge within design models and leverage it to assist in engineering decisions, automate repetitive design tasks. Users can incorporate knowledge in design through relations such as formulas, advisor rules, advisor checks, reactions and leverage it as and when required. Advisor Rule is a set of instructions, prescribed based on design conditions.
Advisor Check is used to analyze the value of specific design condition. Advisor Check is basically a set of instructions that are validated whenever there is a change in related parameters. It will not cause any events. A Reaction is similar to Advisor Rule except that it’s triggering can be controlled by a defined event. Changes in the event will cause the Reaction to trigger. Reaction is designed to create an associative and reactive model.

3.2.2 Knowledge Expert (KWE)

Similar to KWA, Knowledge Expert workbench allows users to incorporate knowledge within design models. KWE defines a way to specify design rules, checks which must be implemented across the organization so as to ensure best methods and established standards are followed. We can create Expert Rules based on design conditions. Rule Set gathers Expert Rules and Expert Checks. A Rule Base is created at root level in KWE workbench. Rule Base contains several Rule Sets related to Product

3.2.3 Product Knowledge Template (PKT)

Product Knowledge Template as the name suggests enables us to create Templates. These Templates can encapsulate the design methodology at feature, part and assembly level. User defined features (UDF) are created at feature level; Document Templates are created at Part and Assembly levels. UDF’s are similar to Power copies with additional capability of encapsulation. We can edit the templates easily through parameters as we do in part design.

3.2.4 Business Process Knowledge Template (BKT)

BKT is oriented towards design process. We can define design process sequence and execute the design process. Technological objects are created in BKT and it contains behaviors. Knowledge elements like rule, check etc can be incorporated through behaviors.

4 Translating MOKA knowledge model into Generative CAD model in Catia V5 knowledgeware

There have been several attempts made earlier, as reported by Emberey et. al. [3] and Skarka et. al. [7], to create KBE applications in CATIA V5 by referring to MOKA based knowledge models. Most of these approaches use Informal Knowledge Model for building the KBE application. Skarka et. al. [7] describes the way the Informal knowledge model has been used for building the generative model in CATIA V5 Knowledge-ware. The focus of this paper is to logically extend the Formal Knowledge model to build the generative CAD model by maintaining the traceability beyond Formal Knowledge Model. Various elements of Knowledge-ware tools such as Rules, Checks and Reactions has been mapped to various elements of Formal Knowledge model. Details of this mapping and other mechanisms for translating Formal Knowledge Models into CATIA V5 Generative Model have been explained in the following sections.

4.1 Translation Method

The overall relationship between various elements of Knowledge model can be illustrated as follows- Activity creates or modifies an Entity. Activity is governed by a Rule. Entities and Rules are constrained by Constraints. Entity can be an input for an Activity. This broad level relationship amongst Activity-Rule-Constraint-Entity (ARCE) has been maintained while arriving at the translation method. Design Process Model explains the relationship between Activity & Rule as well as Activity & Entity. Product Model explains the relationship between Entity & Constraint. The two models are connected through relations existing between Entity & Activity. Similar construction is possible in CATIA V5 through Knowledge-ware features. Knowledgeware Behaviors, Rules, Product template/Part template/UDF/Power-copy, and Checks can be used to represent Activity, Rule, Entity, and Constraint of Formal Knowledge model. These CAD features are connected through formula relation in CATIA V5. Formula relations in CATIA V5 are used to implement the Knowledge relations of Formal Knowledge model. Figure 2 depicts the high level mapping between various elements of the two models.

Fig. 2: Mapping of various elements of knowledge models to Knowledge-ware features and tools for implementation.
1. Composite Features and Features Level
2. Part Level
3. Assembly Level

Level 1: Composite Features and Features Level
For every Features and Composite Feature, all of the relevant Rules and Constraints are first identified. All the identified Rules are translated to Expert / Advisor Rules. Similarly, all the identified Constraints are translated to Expert/Advisor Checks. The attributes of Constraints and Rules are translated to parameters in Advisor Check/Expert Check and Expert/Advisor Rules respectively. These Expert/Advisor Rules and Expert/Advisor Checks are implemented at the part document template level where the corresponding feature or composite feature resides. Corresponding to this feature or composite feature, either a UDF or a power copy is created such that the CAD geometry construction methodology of the UDF/Powercopy is in line with the Representation view of the feature or composite feature. The Expert/Advisor Rules themselves will modify the related parameters that in turn drive the CAD geometry. The sequence of activities are indirectly realized through the dependencies of the parameters as far as possible. For Activities that could not be realized through the parameter dependencies, it is realized by creating Advisor Reactions, whose triggering can be controlled. Advisor reactions can also drive CAD geometries. The Expert/Advisor Rules or Advisor Reactions can modify the CAD geometry through the top level parameters of the UDFs and Powercopies which in turn will embed within them the construction methodology as per the Representation View.

Level 2: Part Level
Next level of structural hierarchy is Part Entity. The Part Entity is mapped to Part Document Template in CATIA V5. All the attributes, Constraints, Rules associated with the Part Entity are identified. Rules and Constraints are translated to Expert/Advisor Rules and Expert/Advisor Checks respectively in CATIA V5. These Expert/Advisor Rules and Expert/Advisor Checks are implemented at the respective part document template level. The interaction between Expert/Advisor Rules, Expert/Advisor Checks, Advisor reaction and UDFs/Powercopies is similar to that mentioned in “Composite Features and Features Level” section. The CAD geometry construction methodology of this part document template is in line with the Representation view of the Part Entity.

Level 3: Assembly Level
Next higher level of structural decomposition is Assembly Entity. The Assembly Entity is mapped to Product Document Template in CATIA V5. All the Attributes, Constraints, Rules associated with the Assembly Entity are identified. Rules and Constraints are translated to Expert/Advisor Rules and Expert/Advisor Checks respectively in CATIA V5. These Expert/Advisor Rules and Expert/Advisor Checks are implemented at the respective product document template level. The attributes of Constraints are translated to parameters in Advisor Check/Expert Check. The Expert/Advisor Rules themselves will modify the related parameters that in turn drive the assembly level instances and their relationships. The sequence of activities are indirectly realized through the dependencies of the parameters as far as possible. For Activities that could not be realized through the parameter dependencies, are realized by creating Advisor Reactions at product template level, whose triggering can be controlled. Advisor reactions can also drive the assembly level instances and their relationships. The assembly construction methodology (instances and their relationships) will be such that it is in line with the Representation view of the Assembly Entity.

While starting from Product Model, Entity-Rules-Constraints are created first which to some extent captures the Activity flow through parameter dependencies. Then for the Activities that are not captured through parameter dependencies, Advisor Reactions are used to complete ARCE relationship.

This approach is a template based approach, where the entire assembly structure is created upfront with all the embedded rules and constraints where as the previous approach is a creation from scratch approach where the CAD geometries are created when the technological object is instantiated.

As mentioned in the previous section traceability has been the key consideration in arriving at the mapping methodology between Formal knowledge model and CATIA V5 Knowledge ware features. Various knowledge objects such as Activity, Entity, Constraint, Rules that are present in the Informal knowledge Model, could be traceable to the Formal Knowledge Model. Similar traceability is maintained while translating Formal Knowledge Models into CATIA V5 Generative Model. At a high level, Product knowledge model gets translated through PKT and Design process Model gets translated through BKT. There is a one to one correspondence between Rule of knowledge model to the Rule within Knowledge ware. All the Constraints are mapped to the Checks of Knowledge ware. All the parameters of Entity, Rule or Constraint are translated as Parameters of CATIA V5 with proper categorization. Change in parameter of any CAD geometry is reflected through dependent parameters because parameters are linked through formulae. The parameter linkages follow ARCE relationship thus ensuring traceability.

5 Conclusion
Though Knowledge based engineering approach stresses more on the re-use of knowledge and the KBE applications, there have been lots many challenges in realizing this especially because of frequent enhancements/changes in the software technology as well as product development technologies. Structured KBE application development methodology with traceability of knowledge across the KBE life cycle will play crucial role in
ensuring that the knowledge is made re-usable over a long period of time. MOKA based Knowledge modeling methodology provides a very good foundation in terms of Informal and Formal knowledge models having very good traceability amongst them. This paper focuses on logically extending this to create the generic CAD model within CATIA V5 by translating Formal Knowledge model; by ensuring that the knowledge is traceable till the generic CAD model. Though the CAD model can be generated in many ways and many other CAD systems, the focus of this paper was specific to CATIA V5 – Knowledge-ware. However, the similar approach can be thought of for other CAD systems as well.

6 References